

wall formwork design Academic PDF

Wall formwork design plays a crucial role in the construction industry, ensuring that vertical concrete structures are formed accurately, efficiently, and safely. Properly designed wall formwork not only enhances the quality of the finished wall but also optimizes construction timelines and reduces costs. In this comprehensive guide, we will explore the essential aspects of wall formwork design, including types, materials, planning, and best practices to achieve optimal results.

Understanding Wall Formwork and Its Importance

What Is Wall Formwork?

Wall formwork refers to the temporary or permanent molds used to support and shape concrete walls during the curing process. It provides the necessary form and support until the concrete gains sufficient strength to support itself. The design of wall formwork directly influences the surface finish, dimensional accuracy, and overall safety of the construction process.

Why Is Proper Design Critical?

Effective wall formwork design ensures:

- Precise dimensions and smooth surface finishes
- Structural stability during pouring and curing
- Worker safety and ease of installation
- Cost-effective use of materials and labor
- Flexibility to accommodate different wall shapes and sizes

Types of Wall Formwork

Choosing the appropriate type of formwork is vital for project success. Here are the most common types:

1. Traditional Timber Formwork

Timber formwork is a classic choice due to its flexibility and ease of modification. It involves using wooden panels and supports, making it suitable for complex shapes. However, it requires more labor and maintenance.

2. Steel Formwork

Steel formwork offers durability, high strength, and a smooth finish. It is ideal for large-scale projects with repetitive wall shapes. Steel formwork can be reused multiple times, reducing long-term costs.

3. Aluminum Formwork

Lightweight and easy to handle, aluminum formwork provides a good balance between durability and ease of assembly. It is often used for high-rise buildings and repetitive wall panels.

4. Modular Formwork Systems

These are pre-engineered panels that can be assembled quickly, making them suitable for projects requiring repetitive wall sizes. Modular systems improve efficiency and reduce labor costs.

Design Principles for Wall Formwork

Effective wall formwork design combines safety, functionality, and economy. Here are key principles to consider:

1. Structural Stability

The formwork must withstand the pressure exerted by fresh concrete. Proper bracing, supports, and anchorage are essential to prevent deformation or collapse.

2. Alignment and Plumbness

Accurate alignment ensures the wall is straight and plumb. Use of string lines, levels, and laser alignment tools helps achieve precision.

3. Surface Finish

The choice of formwork material and surface treatment affects the wall's surface quality. Smooth finishes require high-quality, well-maintained formwork.

4. Ease of Assembly and Removal

Design for quick assembly and dismantling reduces labor time and costs. Consider modular systems and standardized components for efficiency.

5. Reusability and Material Efficiency

Select materials that can be reused multiple times. Optimize formwork dimensions to minimize waste and maximize reuse.

Key Components of Wall Formwork Design

Designing effective wall formwork involves integrating several components:

1. Form Panels

These panels form the face of the wall and are available in various materials (timber, steel, aluminum). They must be smooth and properly supported.

2. Supports and Shores

Supports provide vertical stability, transferring loads to the ground or other supports. Common types include props, shores, and scaffolding.

3. Bracing and Tie Rods

Braces prevent lateral movement, while tie rods hold form panels together against concrete pressure. Proper placement and tensioning are vital.

4. Anchorage and Fixings

Securely fastening formwork components ensures stability during concrete pouring.

5. Release Agents

Applying release agents facilitates easy removal of formwork and prevents surface defects.

Design Considerations and Best Practices

To optimize wall formwork design, consider the following factors:

1. Concrete Pressure and Wall Height

Determine the hydrostatic pressure exerted by concrete based on height and mix properties. Design supports to withstand these forces.

2. Wall Thickness and Reinforcement

Account for wall thickness and reinforcement placement in formwork design to avoid clashes and ensure proper concrete flow.

3. Wall Shape and Openings

Design formwork to accommodate windows, doors, or other openings with suitable inserts and supports.

4. Safety Regulations

Ensure compliance with safety standards related to formwork assembly, load capacity, and worker protection.

5. Cost-Benefit Analysis

Balance upfront costs of robust formwork systems against long-term savings through reusability and reduced labor.

Innovations and Trends in Wall Formwork Design

Advancements in materials and engineering have led to innovative wall formwork solutions:

1. Self-Standing Modular Systems

These systems eliminate the need for scaffolding, speeding up installation and enhancing safety.

2. Tilt-Up Wall Formwork

Allows for constructing wall panels horizontally and tilting them into position, reducing formwork handling time.

3. 3D Printing and Digital Modeling

Use of digital tools for precise design and simulation, minimizing errors and optimizing material use.

4. Sustainable Materials

Incorporating recycled or low-impact materials in formwork production aligns with eco-friendly construction practices.

Maintenance and Quality Control in Wall Formwork

Proper maintenance extends the lifespan of formwork components:

- Regular cleaning to prevent concrete buildup and corrosion
- Inspection for damages or deformations before each use
- Timely repair or replacement of worn parts
- Proper storage to avoid warping or deterioration

Quality control measures include verifying alignment, surface smoothness, and structural integrity before pouring concrete.

Conclusion

Effective wall formwork design is a fundamental aspect of successful concrete construction. By understanding the different types of formwork, adhering to core design principles, and incorporating innovative solutions, engineers and contractors can achieve high-quality finishes, improve safety, and reduce costs. Careful planning, material selection, and ongoing maintenance ensure that wall formwork systems perform optimally across diverse projects. As construction technology evolves, staying updated with the latest trends and best practices will further enhance the efficiency and sustainability of wall formwork design.

For optimal results, always tailor your formwork design to the specific requirements of your project, considering factors such as wall height, shape, load conditions, and budget constraints. Properly designed wall formwork is not just a temporary mold; it is a critical component that influences the durability, appearance, and safety of the final structure.

Wall Formwork Design: An In-Depth Exploration of Principles, Materials, and Best Practices

Introduction to Wall Formwork Design

Wall formwork design is a critical aspect of reinforced concrete construction, directly influencing the safety, efficiency, and quality of the finished structure. It involves the planning, engineering, and fabrication of temporary molds that shape poured concrete into load-bearing or non-load-bearing walls. Effective formwork design ensures that walls are constructed accurately, with precise dimensions and surface finishes, while also optimizing resource use and minimizing construction time.

Fundamental Principles of Wall Formwork Design

- Safety First

Safety is paramount in formwork design. The formwork must withstand various loads during pouring and curing, including:

- Self-weight of the formwork
- Hydrostatic pressure of fresh concrete
- Additional loads from workers and equipment

Designs should incorporate safety factors aligned with local building codes and standards, ensuring stability and preventing formwork failure.

- Structural Integrity and Stability

A well-designed wall formwork must resist:

- Lateral pressures exerted by fresh concrete
- Dynamic forces during pouring
- Vibrations and movements caused by external factors

Stability is achieved through proper bracing, tie systems, and support structures that prevent deformation and bulging.

- Accuracy and Surface Finish

The formwork should produce walls with the desired dimensions and surface quality. This involves:

- Precise measurements and alignment
- Use of high-quality, smooth, and durable materials
- Properly designed joints and sealing to prevent leakage

- Ease of Erection and Dismantling

Efficiency in construction hinges on the practicality of assembling and removing formwork. Modular systems, standardized components, and quick-release mechanisms facilitate faster turnaround times.

- Reusability and Cost-Effectiveness

Designing for reusability reduces long-term costs. Materials like steel, aluminum, and high-grade plywood can be reused multiple times if properly maintained. The design should also minimize waste and labor costs.

Components of Wall Formwork Systems

- Formwork Panels

- Materials: Plywood, steel, aluminum
- Features: Smooth surfaces, precise dimensions, durability
- Design considerations: Thickness, weight, ease of handling

- Support Systems

- Vertical Props and Shores: Steel or aluminum props that support panels vertically
- Horizontal Supports: Beams or walers to distribute loads evenly
- Base Plates and Footings: Foundations for support elements to prevent settlement

- Tie Systems

- Types: Internal ties, external ties, and adjustable ties
- Functions: Maintain panel alignment, resist lateral pressure
- Considerations: Ease of removal, minimal surface marking

- Bracing and Stabilizers

- Prevent formwork movement during concrete placement
- Use diagonal braces, cross-lot braces, or specialized stabilizers

- Accessories and Connectors

- Clamps, clamps, locking pins
- Sealants and gaskets to prevent leakage
- Lifting inserts for handling panels safely

Design Considerations for Wall Formwork

- Wall Geometry and Dimensions
 - Wall Thickness: Influences panel size and reinforcement positioning
 - Height and Length: Determine the number of panels and supports
 - Openings and Penetrations: Design for doorways, windows, and service ducts
 - Shape Complexity: Straight, curved, or irregular walls require tailored formwork solutions
- Load Calculations
 - Hydrostatic Pressure: Varies with concrete height and mix properties
 - Additional Loads: Equipment, workers, and environmental factors like wind
 - Safety Margins: Incorporate factors of safety as per standards
- Material Selection
 - Steel: High strength, durability, ideal for repetitive use
 - Aluminum: Lightweight and corrosion-resistant, suitable for complex shapes
 - Plywood: Economical, good surface finish, but less durable
- Surface Finish Requirements
 - For architectural or exposed concrete, the formwork surface must be smooth and defect-free
 - Use of special coatings or sealants to achieve desired finish quality
- Modularity and Scalability

Designing modular systems allows for:

- Quick assembly and disassembly
- Adaptability to different wall sizes and shapes
- Easy transportation and storage

Types of Wall Formwork Systems

- Traditional (Conventional) Formwork
 - Manual assembly using timber or steel panels
 - Suitable for small to medium projects
 - Labor-intensive and less reusable
- System Formwork
 - Pre-engineered modular systems
 - Includes frame and panel components
 - Offers higher efficiency, safety, and surface quality
- Insulating Formwork (Insulating Concrete Forms - ICF)
 - Combines insulation with formwork
 - Suitable for energy-efficient walls
 - Reusable and quick to install
- Climbing and Self-Climbing Formwork
 - Used for high-rise walls
 - Incorporates mechanisms for vertical movement
 - Reduces formwork handling time

Design Process and Best Practices

- Planning and Engineering
 - Conduct structural analysis to determine load capacities
 - Create detailed drawings with dimensions and reinforcement details
 - Specify materials and component specifications
- Prototype and Mock-up Testing
 - Build small-scale models or mock-ups to validate design assumptions
 - Test stability, surface finish, and assembly procedures
- Fabrication and Material Procurement
 - Source high-quality materials matching specifications
 - Ensure components are fabricated to tolerances
- Erection and Inspection
 - Follow detailed erection procedures
 - Regularly inspect formwork for damage or misalignment
 - Adjust supports and braces to maintain accuracy
- Pouring and Curing
 - Coordinate concrete pouring sequence with formwork stability
 - Use vibrators to ensure proper compaction without damaging the formwork
 - Remove formwork only after concrete has gained sufficient strength

Maintenance and Reusability

- Clean formwork components after each use
- Repair any damages promptly to prevent surface defects
- Store components properly to prevent warping or corrosion
- Keep detailed records of usage cycles for cost analysis

Challenges in Wall Formwork Design

- Handling complex geometries and architectural features
- Balancing cost and quality
- Managing labor and scheduling constraints
- Ensuring safety during erection and dismantling
- Adapting to site-specific conditions such as limited space or environmental factors

Innovations and Future Trends

- Automated and Robotic Formwork Systems: Enhancing safety and reducing labor
- Smart Materials: Incorporating sensors for load monitoring
- Sustainable Design: Using eco-friendly materials and waste reduction techniques
- Digital Modeling: BIM (Building Information Modeling) integration for precise planning

Conclusion

Wall formwork design is a sophisticated blend of engineering principles, material science, and construction management. A well-conceived design enhances structural accuracy, safety, and efficiency, ultimately contributing to high-quality concrete walls that meet architectural and structural requirements. Staying abreast of technological advances and adhering to best practices ensures that formwork systems are both cost-effective and capable of supporting the evolving demands of modern construction projects.

In summary, effective wall formwork design necessitates a comprehensive understanding of structural loads, material properties, and construction workflows. From initial planning to maintenance, every phase demands meticulous attention to detail to optimize performance, safety, and sustainability in reinforced concrete wall construction.

Question What are the key considerations in designing efficient wall formwork systems? Key considerations include load-bearing capacity, ease of assembly and disassembly, surface finish quality, safety protocols, compatibility with reinforcement placement, and cost-effectiveness to ensure a safe, efficient, and high-quality construction process. How do modular wall formwork systems enhance construction productivity? Modular wall formwork systems improve productivity by

allowing quick setup and removal, reducing labor time, enabling reuse across multiple projects, and providing flexibility to adapt to different wall shapes and sizes, thereby accelerating construction schedules. What are the latest materials used in wall formwork design for sustainability? Recent advancements include the use of recycled plastics, lightweight aluminum alloys, and eco-friendly plywood. These materials reduce environmental impact, decrease weight for easier handling, and enhance durability and reusability of formwork components. How does safety influence wall formwork design in modern construction? Safety is integrated through features like stable support systems, easy access points, proper load distribution, and incorporation of safety devices. Modern designs also prioritize minimizing worker hazards during assembly, striking, and dismantling to ensure a safe work environment. What role does automation play in the design of wall formwork systems? Automation enhances formwork design by enabling precise manufacturing, reducing manual errors, and facilitating integration with digital planning tools. Automated systems can optimize material usage, improve structural accuracy, and streamline installation processes. What are the common challenges faced in designing wall formwork for complex architectural features? Challenges include accommodating irregular shapes, ensuring proper load support, achieving desired surface finishes, and maintaining cost-efficiency. Custom forms and adaptable modular systems are often used to overcome these challenges and accurately realize complex designs.

Related keywords: wall formwork, formwork engineering, construction formwork, formwork materials, modular formwork, formwork systems, concrete formwork, formwork layout, formwork safety, formwork engineering design

CHARLOTTE AND PETER FIELL

Charlotte and Peter Fiell are renowned figures in the world of design, architecture, and contemporary visual culture. Their collaborative work as authors, researchers, and curators has significantly influenced how we perceive design history and its impact on modern society. With a keen eye for detail and a passion for uncovering the stories behind iconic objects and movements, Charlotte and Peter Fiell have established themselves as authoritative voices in the field. This article delves into their backgrounds, contributions, notable publications, and their lasting influence on design scholarship.

Who Are Charlotte and Peter Fiell?

Background and Career Overview

Charlotte and Peter Fiell are British design historians and authors celebrated for their extensive work on design history and contemporary design trends. Their collaborative efforts have resulted in

numerous influential publications that are widely used by students, professionals, and enthusiasts alike.

Charlotte Fiell's academic background is rooted in art and design history, which she has combined with her keen interest in the cultural aspects of design. Peter Fiell, on the other hand, is recognized for his expertise in design criticism and his ability to contextualize design within broader social and cultural frameworks.

Together, they have spent decades researching, writing, and curating exhibitions that highlight the evolution of design from the early modern period to the present day.

Major Contributions to Design Literature

Key Publications

The Fiells are perhaps best known for their comprehensive and visually engaging books that explore various facets of design. Some of their most influential publications include:

- **Design of the 20th Century** ? A definitive guide that chronicles the development of design over the last hundred years, covering everything from industrial design to graphic arts.
- **1000 Lights** ? An extensive survey of lighting design, showcasing innovations and iconic fixtures from around the world.
- **Furniture Design** ? An in-depth look at the evolution of furniture, highlighting key designers and movements that shaped modern interiors.
- **Design Culture: An Anthology** ? A collection of essays and case studies that examine the cultural significance of design across different eras and regions.

Their books are characterized by their rich visual content, combining high-quality photographs, detailed illustrations, and insightful analysis, making them invaluable resources for understanding the history and significance of design.

Curatorial and Exhibition Work

Beyond their publications, Charlotte and Peter Fiell have curated numerous exhibitions that have traveled worldwide. These exhibitions often serve as visual narratives that bring their written work to life, engaging audiences with immersive experiences.

Some notable exhibitions include:

- Modern Masters: Design in the 20th Century ? Showcasing key works from influential designers.
- Lighting the Future ? Exploring innovations in lighting technology and design.
- Furniture of the 21st Century ? Highlighting contemporary trends and emerging designers.

Their curatorial work emphasizes the importance of storytelling in design and underscores the social, cultural, and technological factors that influence creative practices.

Their Approach to Design History

Interdisciplinary Perspective

Charlotte and Peter Fiell advocate for an interdisciplinary approach to understanding design. They believe that design cannot be studied in isolation but must be contextualized within cultural, political, and technological frameworks.

This perspective allows their work to:

- Connect design movements with historical events.
- Analyze the societal impact of technological innovations.
- Explore the ways design reflects cultural identities.

Visual Emphasis

A hallmark of their publications is the emphasis on visual content. They understand that design is a highly visual discipline, and their books are often praised for their stunning imagery that complements scholarly analysis.

This visual focus:

- Enhances reader engagement.
- Provides a comprehensive understanding of design objects.
- Inspires designers and enthusiasts alike.

Influence and Legacy

Educational Impact

Charlotte and Peter Fiell's work has become standard reading in design education worldwide. Their books are frequently cited in university courses on design history, industrial design, and visual

culture.

Their clear explanations and rich visuals make complex subject matter accessible to students and newcomers to the field.

Inspiring Contemporary Designers

Many modern designers cite the Fiells' publications as sources of inspiration. Their detailed case studies and historical insights help emerging designers appreciate the roots of their craft and the evolution of design principles.

Promoting Design Awareness

Through their exhibitions and writings, the Fiells have helped raise public awareness about the importance of design in everyday life. They emphasize that good design is not only functional but also culturally meaningful and aesthetically compelling.

Notable Awards and Recognitions

Over the years, Charlotte and Peter Fiell have received numerous accolades for their contributions to design scholarship and publishing, including:

- Design awards from major institutions.
- Recognition for their influence in curatorial practices.
- Honorary mentions for promoting design literacy worldwide.

Conclusion

Charlotte and Peter Fiell are pivotal figures in the understanding and appreciation of design. Their work bridges scholarly research and popular engagement, making complex design histories accessible and compelling. Whether through their meticulously researched books, inspiring exhibitions, or educational initiatives, they continue to shape the discourse around design's role in culture and society. For anyone interested in the evolution of design or seeking to deepen their appreciation of creative innovation, exploring the work of Charlotte and Peter Fiell offers valuable insights and inspiration.

Keywords: Charlotte and Peter Fiell, design history, design books, design exhibitions, influential designers, contemporary design, visual culture, design education, industrial design, furniture design, lighting design

Charlotte and Peter Fiell are renowned names in the world of design, architecture, and contemporary culture. Their collaborative work as authors, curators, and commentators has significantly shaped how audiences engage with design history and innovation. This dynamic duo's influence extends across numerous publications, exhibitions, and educational initiatives, making them pivotal figures for anyone interested in the evolution of design and its cultural implications. In this guide, we'll explore their backgrounds, key contributions, notable publications, and the enduring impact they have had on the field of design.

Who Are Charlotte and Peter Fiell?

Charlotte and Peter Fiell are a married couple with a shared passion for design. Their combined expertise spans decades, during which they have authored influential books, curated exhibitions, and contributed to scholarly discussions on design's role in society. Their work often blurs the lines between academic analysis and accessible storytelling, making complex topics approachable for both specialists and general readers.

Backgrounds and Expertise

- Charlotte Fiell: Charlotte has a background rooted in design history and cultural studies. Her focus often emphasizes contemporary design movements and their socio-cultural contexts.

- Peter Fiell: With a robust background in industrial design and architecture, Peter's insights frequently delve into design innovation, craftsmanship, and technological advancements.

Together, their complementary skills allow them to craft comprehensive narratives that contextualize design within broader historical, technological, and cultural frameworks.

Major Contributions and Notable Works

Influential Publications

The Fiell couple has authored and edited numerous books that have become staples in the fields of design and architecture. Some of their most notable publications include:

- "1000 Chairs" (2002): An exhaustive survey of chair design, exploring its evolution from functional object to icon of style and artistic expression.

- "Design of the 20th Century" (1999): A comprehensive overview of the century's most influential designers, movements, and innovations.

- "The Story of Design" (2012): A richly illustrated narrative tracing the history of design from prehistory to the digital age.

- "Fashion Design": Exploring the trajectory of fashion as an integral aspect of cultural expression and innovation.

- "The FIELL Collection": A series highlighting iconic design pieces, offering insights into their creation and significance.

Curatorial and Exhibition Work

Beyond their writing, Charlotte and Peter Fiell have curated numerous exhibitions showcasing design history and contemporary innovation. Their curatorial approach often emphasizes storytelling, contextualizing objects within cultural and societal shifts.

Educational Impact

Their work has been influential in academic settings, inspiring curricula, lectures, and seminars that introduce students and professionals alike to the richness of design history.

The Fiell Approach to Design

The Fiell duo's methodology combines rigorous research with engaging storytelling. They aim to:

- Make Design Accessible: Simplify complex concepts without sacrificing depth, making design history approachable for a broad audience.

- Highlight Cultural Contexts: Emphasize how design reflects, influences, and responds to societal changes.

- Showcase Innovation: Celebrate the creative process behind iconic objects, emphasizing craftsmanship, technology, and artistic vision.

- Foster Appreciation for Craftsmanship: Recognize the skill and artistry involved in design, encouraging respect for both historical and contemporary designers.

Key Themes in Their Work

- The Evolution of Design

Charlotte and Peter Fiell trace how design has evolved over centuries, influenced by technological advancements, cultural shifts, and economic factors. From early craftsmanship to mass production and digital design, they highlight pivotal moments and figures.

- The Intersection of Art and Function

Their work often explores how functional objects become symbols of aesthetic movement, reflecting societal values and individual identity.

- Sustainability and Future Trends

Recent writings emphasize the importance of sustainable design and innovation in addressing global challenges, positioning the Fiell couple as forward-thinking commentators.

- Design as a Cultural Phenomenon

They argue that design is not merely about objects but is deeply intertwined with cultural narratives, politics, and social change.

Influence and Legacy

Charlotte and Peter Fiell have played a crucial role in elevating the discourse around design, blending scholarly rigor with popular appeal. Their publications are widely used in academic courses, while their exhibitions and public talks inspire a broader appreciation for design's role in shaping human experience.

Key Contributions to the Field

- Bridging Academic and Popular Audiences: Their work makes scholarly insights accessible,

fostering a wider appreciation.

- Documenting Design History: Their comprehensive catalogs serve as essential references.
- Encouraging Critical Engagement: They challenge audiences to consider design's impact on society and the environment.

Conclusion: The Enduring Impact of Charlotte and Peter Fiell

In sum, Charlotte and Peter Fiell have established themselves as influential voices in the study and celebration of design. Their collaborative efforts have produced a body of work that is both academically rigorous and broadly accessible, shaping how we understand the history, present, and future of design. Whether through their books, exhibitions, or lectures, they continue to inspire new generations of designers, historians, and enthusiasts to appreciate the artistry, innovation, and cultural significance of design objects and movements.

Their legacy underscores the idea that design is not just about aesthetics but a vital part of human culture—an ongoing dialogue between function, form, and society. As the world faces new challenges and opportunities, the insights and enthusiasm of Charlotte and Peter Fiell remain vital sources of inspiration and knowledge in the ever-evolving landscape of design.

Question Who are Charlotte and Peter Fiell in the design world? Charlotte and Peter Fiell are renowned design historians, authors, and curators known for their influential books and contributions to design education and appreciation. What are some notable works by Charlotte and Peter Fiell? Their notable works include 'Design of the 20th Century', 'Furniture Design', and 'The Story of Graphic Design', which are widely regarded as essential references in the field. How have Charlotte and Peter Fiell influenced design history? Through their comprehensive publications and exhibitions, they have significantly shaped the understanding and appreciation of modern and contemporary design worldwide. Are Charlotte and Peter Fiell involved in any design exhibitions? Yes, they have curated numerous exhibitions on design topics, showcasing their expertise and promoting design awareness in museums and galleries globally. What is the focus of Charlotte and Peter Fiell's writing? Their writing primarily focuses on the history, evolution, and cultural impact of design, covering areas like furniture, graphic design, and industrial design. Have Charlotte and Peter Fiell received any awards for their work? Yes, they have received several awards and honors recognizing their contributions to design scholarship and publishing. Are Charlotte and Peter Fiell involved in teaching or academic work? While primarily known as authors and curators, they have also contributed to academic programs and lectures related to design history. Where can I find the works of Charlotte and Peter Fiell? Their books are available in major bookstores, online retailers, and libraries, and their exhibitions have been held at prominent museums worldwide. What impact

have Charlotte and Peter Fiell had on design education? They have influenced design education by providing comprehensive resources and inspiring new generations of designers and historians. Are Charlotte and Peter Fiell still active in the design community? As of the latest information, they continue to contribute through writing, curating, and participating in design discussions and events.

Related keywords: design, architecture, interior design, furniture, lighting, visual inspiration, design authors, modern design, Scandinavian design, design books

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